

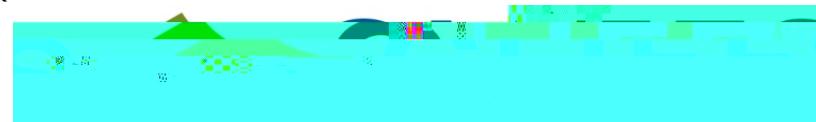
UNITED STATES SECURITIES AND EXCHANGE COMMISSION
WASHINGTON, D.C. 20549

FORM 8-K

CURRENT REPORT

PURSUANT TO SECTION 13 OR 15(d) OF THE
SECURITIES EXCHANGE ACT OF 1934

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Date of Report (Date of eava



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Cliffs Natural Resources Inc. Reports First-Quarter 2016 Results

- Reports Net Income of \$117 million and Earnings of \$0.62 per diluted share
- Achieves Adjusted EBITDA¹ of \$36 million
- U.S. Iron Ore cash production costs² decrease 26 percent to \$48 per long ton
- Asia Pacific Iron Ore cash production costs² decrease 27 percent to \$27 per metric ton

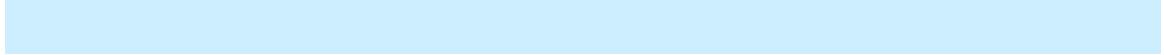
CLEVELAND—April 28, 2015—Cliffs Natural Resources Inc. (NYSE: CLF) today reported first-quarter results for the period ended March 31, 2016. First-quarter 2016 consolidated revenues of \$306 million decreased 32 percent from the prior year's first-quarter revenues of \$446 million. Cost of goods sold decreased by 25 percent to \$275 million compared to \$365 million reported in the first quarter of 2015.

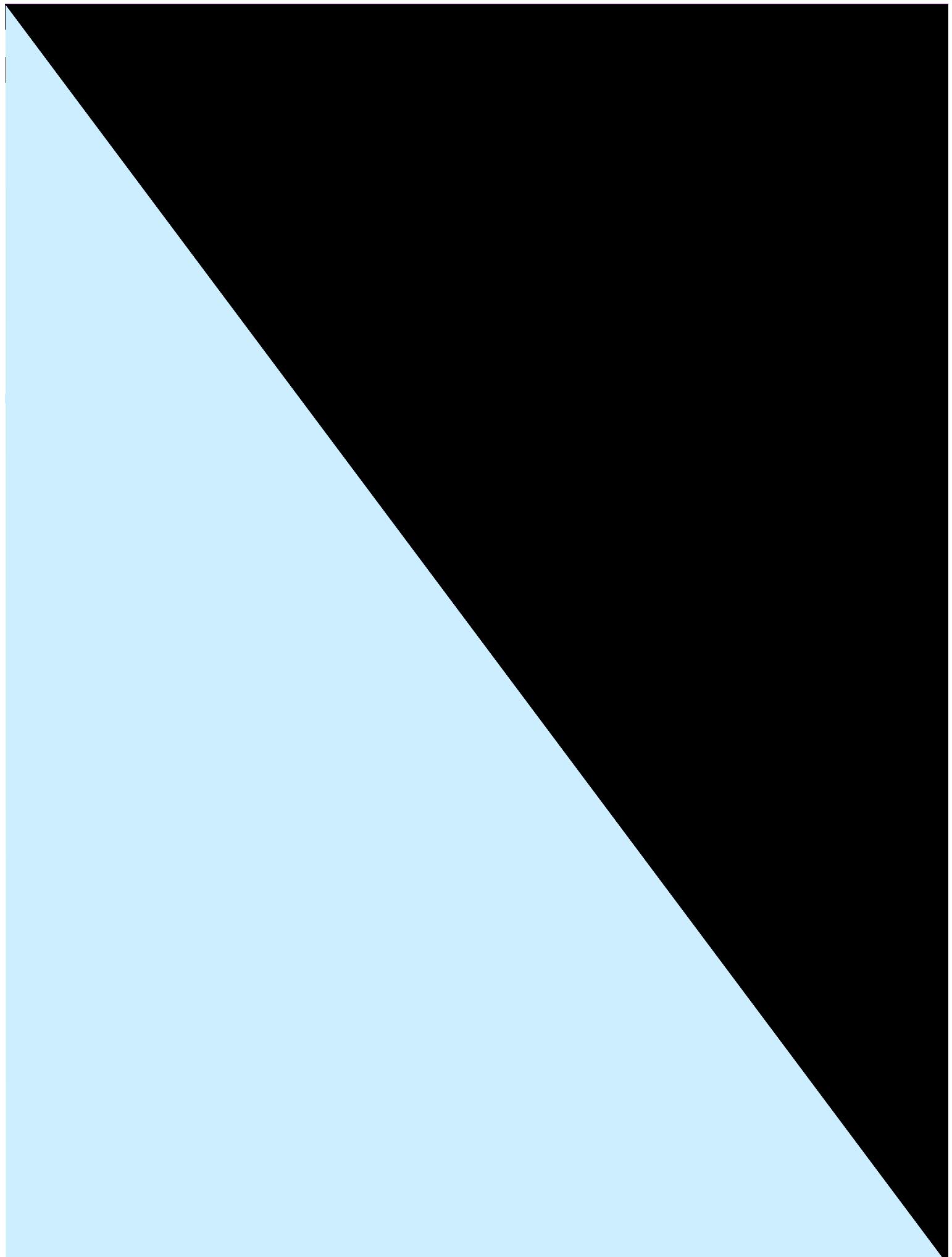
For the first quarter of 2016, the Company recorded net income of \$117 million compared to a net loss of \$762 million recorded in the prior-year quarter. The Company recorded net income attributable to Cliffs' common shareholders of \$108 million, or \$0.62 per share.

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... www.cliffs.com

For the first quarter

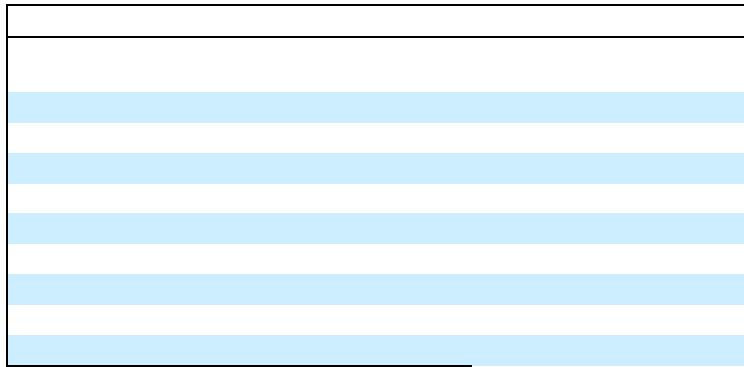




Asia Pacific Iron Ore

	Three Months Ended March 31,	
	2016	2015
Volumes - In Thousands of Metric Tons		
Total sales volume	2,804	3,034
Total production volume	2,808	2,879
Sales Margin - In Millions		
Revenues from product sales and services	\$ 120.0	\$ 134.2
Cost of goods sold and operating expenses	102.3	133.4
Sales margin	\$ 17.7	

Capital expenditures during the quarter were \$10 million, a 35 percent decrease compared to \$16 million in the first quarter of 2015. Cliffs also reported depreciation, depletion and amortization of \$35 million in the first quarter of 2016.



Cliffs is maintaining its cash production cost per long ton² expectation of \$50 - \$55 and the cash cost of goods sold per long ton² expectation of \$55 - \$60. The cash cost of goods sold per long ton² expectation includes expected idle costs of \$65 million for the full year.

Cliffs anticipates depreciation, depletion and amortization to be approximately \$5 per long ton for full-year 2016.

Asia Pacific Iron Ore Outlook (Metric Tons, F.O.Btl

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Forward-Looking Statements

This release contains statements that constitute "f

SOURCE: Cliffs Natural Resources Inc.

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FINANCIAL TABLES FOLLOW

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