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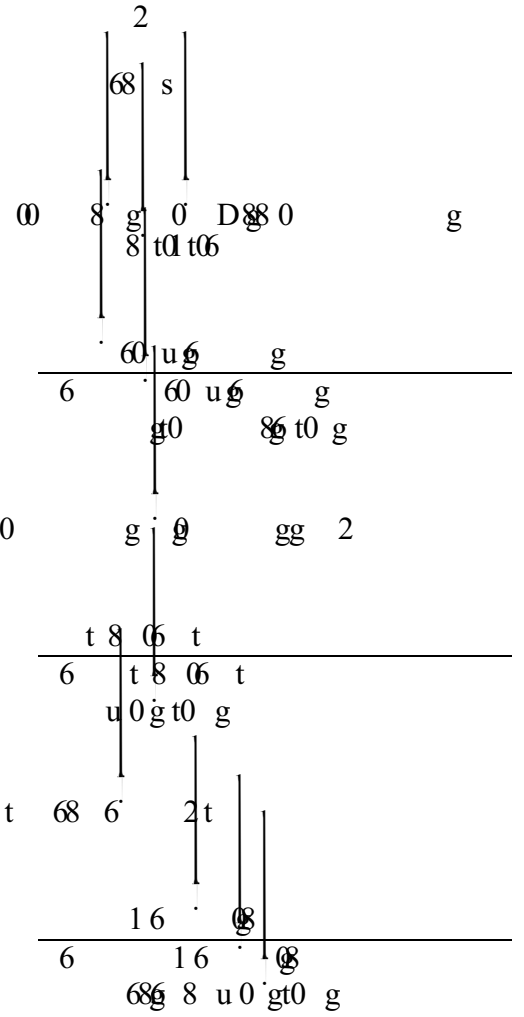
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**Cliffs Natural Resources Inc.
Registration Statement on Form S-1
File No. 333-212054**

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